



Analysis of the influence of electrochemical aging effects on the mechanical properties of lithium ion batteries

Georgi Kovachev, Gregor Gstrein, Wolfgang Sinz, Christian Ellersdorfer, Vehicle Safety Institute, Graz University of Technology, 8010 Graz, Austria



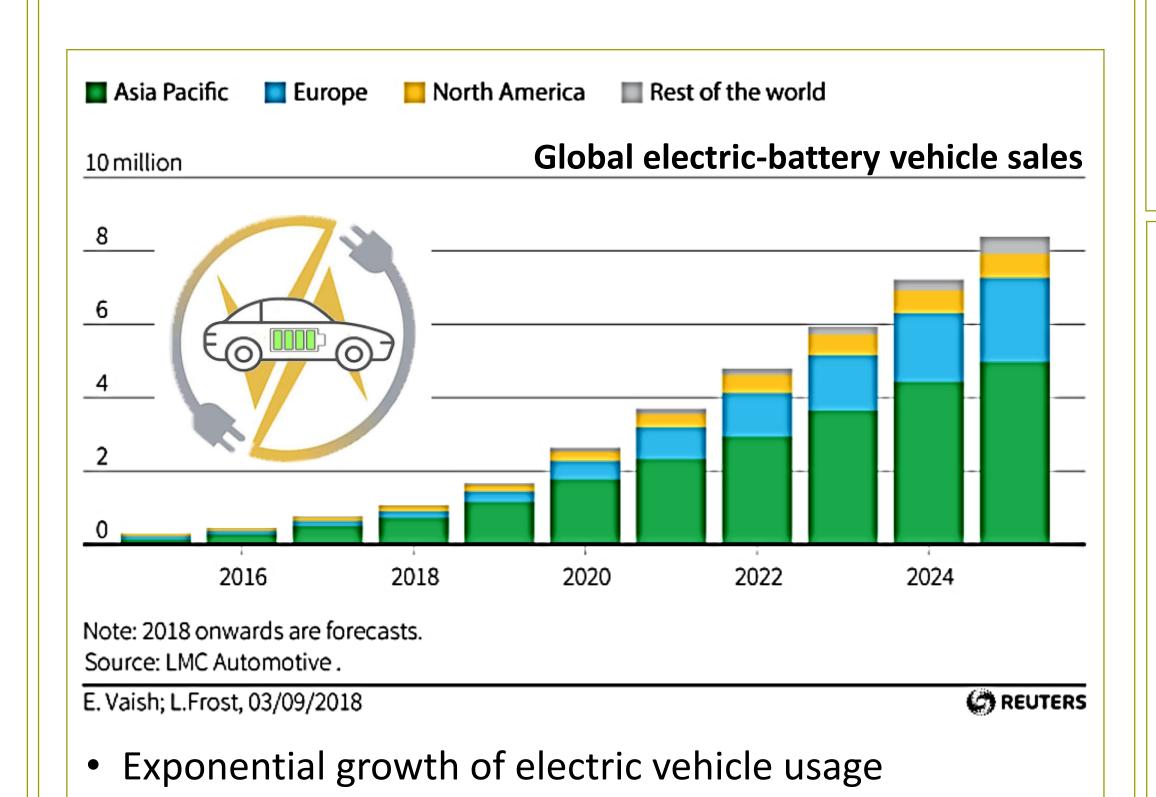








Motivation



Research questions

Battery safety of aged batteries still not known

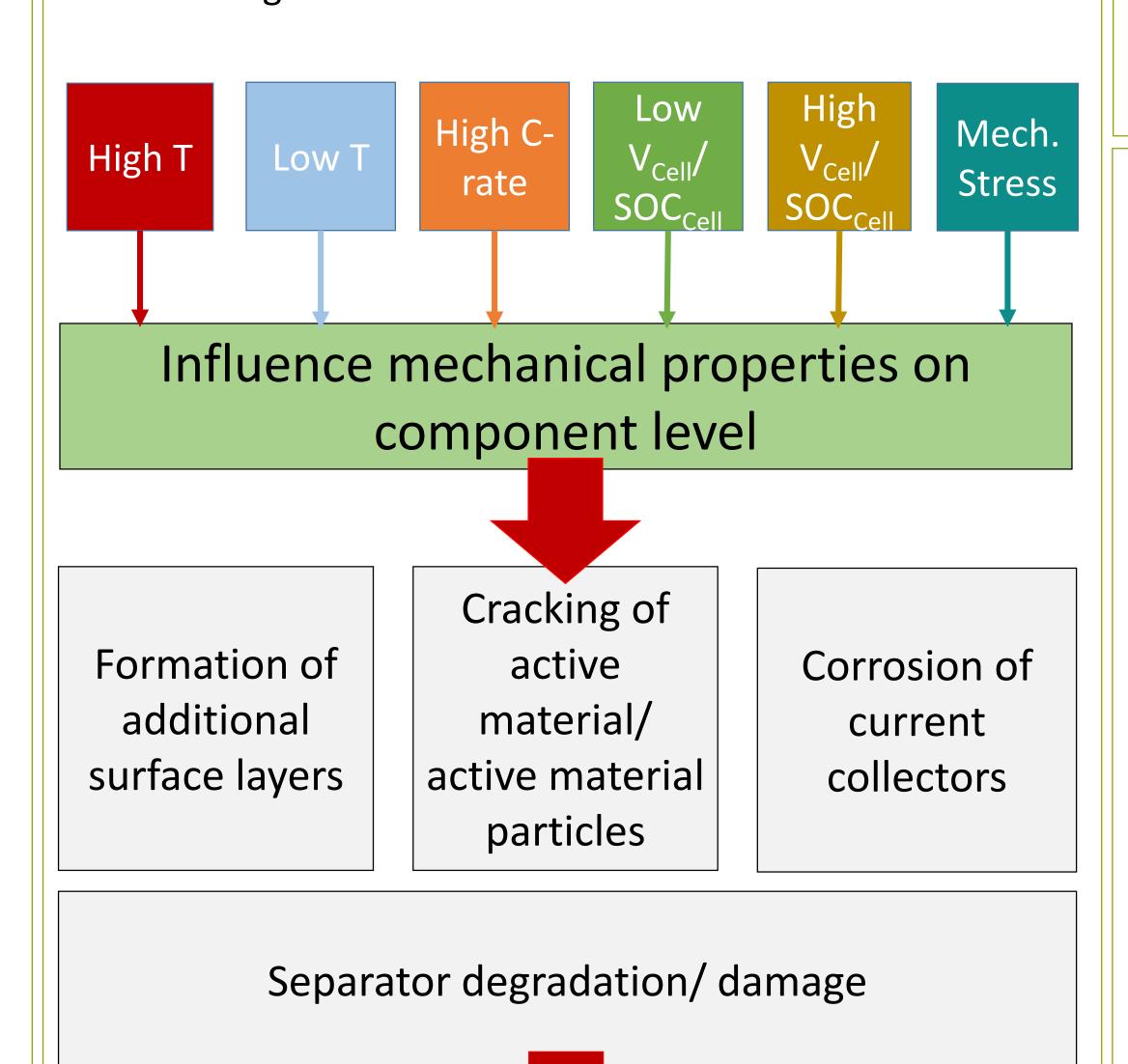
• Does electrochemical ageing affect the mechanical properties of Lithium Ion Batteries?

Batteries of EVs exchanged based on capacity loss limit

- Do battery degradation mechanisms have an influence on the mechanical behavior of the battery components?
- Which are the most critical degradation mechanisms affecting battery life and mechanical characteristics?
- Are aged Lithium Ion Batteries more critical?

Battery degradation mechanisms

- Battery aging based on real driving cycles <u>not</u> considered:
 - Triggering multiple degradation mechanisms simultaneously
 - No information of the internal processes happening can be gathered



Difference of cell

behavior under

mechanical crash load?

Method

Artificial ageing of cells to cause specific degradation mechanism



Assessment of cells

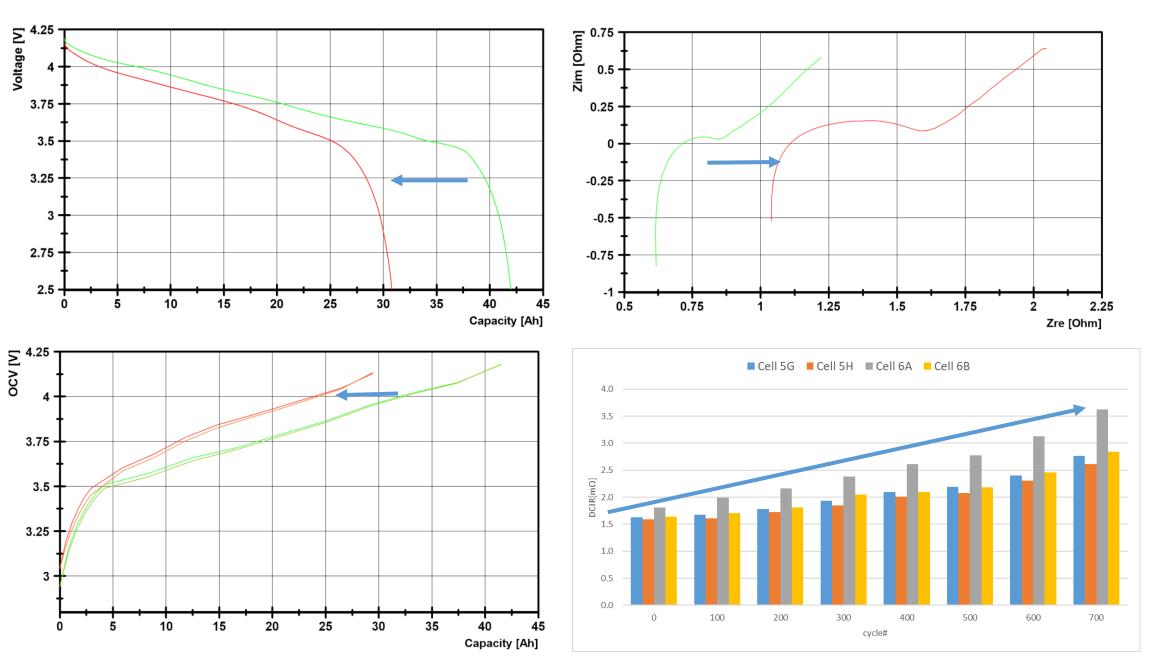
(electrical, nondestructive, postmortem)



Abuse Testing to analyse mech. properties and TR-risk

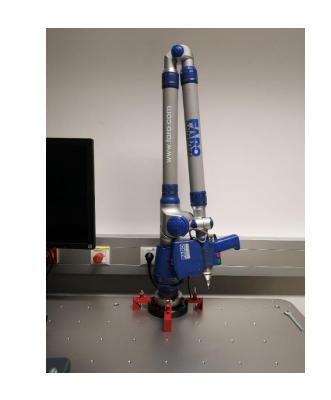
Assessment of cells

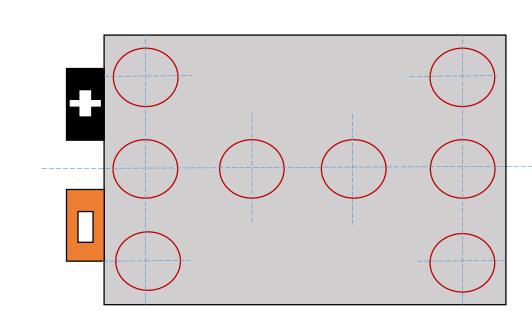
Electrical characterization



- Electrical characterization done every 100 cycles
- Discharge curve and discharge capacity
- Impedance based on EIS measurements
- Open circuit voltage
- Internal resistance

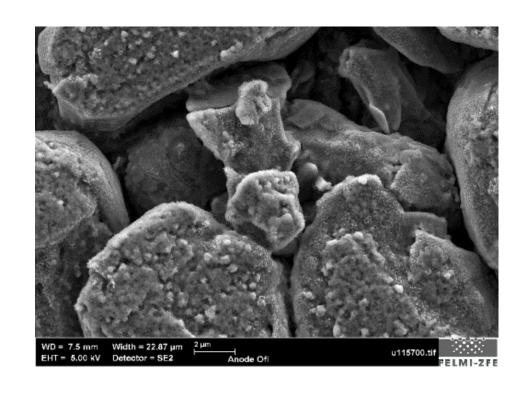
Thickness measurement

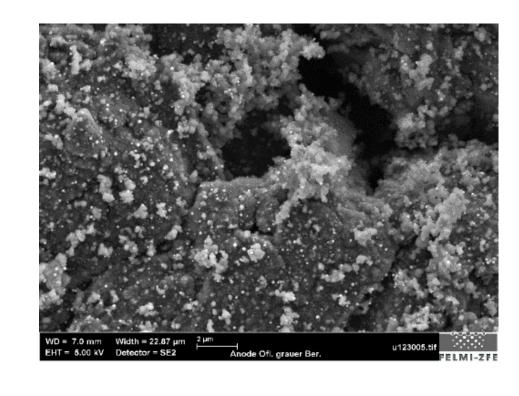




- Thickness measurement before and after ageing
- Determination of irreversible swelling due to battery degradation

Post-mortem analysis





 Visualization of aging effects, occured during battery cycling

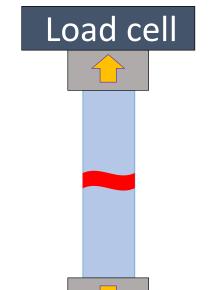
Mechanical testing



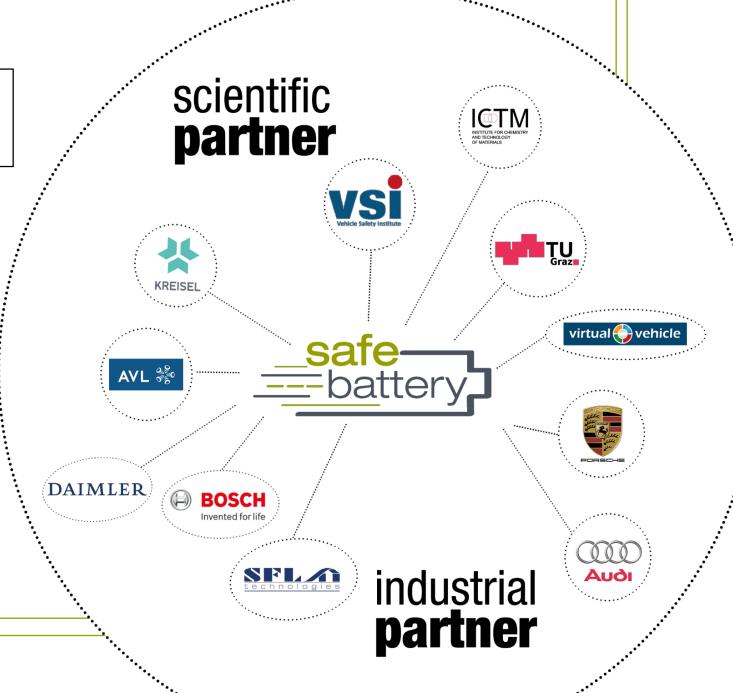


- Quasistatic mechanical tests conducted to evaluate battery behavior
- Same test configuration and testing conditions for fresh/aged cells
- Evaluation influence on cell level

Component testing



- Assess changes to battery components in different loading configurations
- Loading configurations chosen based on expected degradation mechanisms
- → Does component degradation explain any changed behavior on cell level?



Difference in battery

safety when subjected

to mechanical load?

Triggering of Thermal

runaway?