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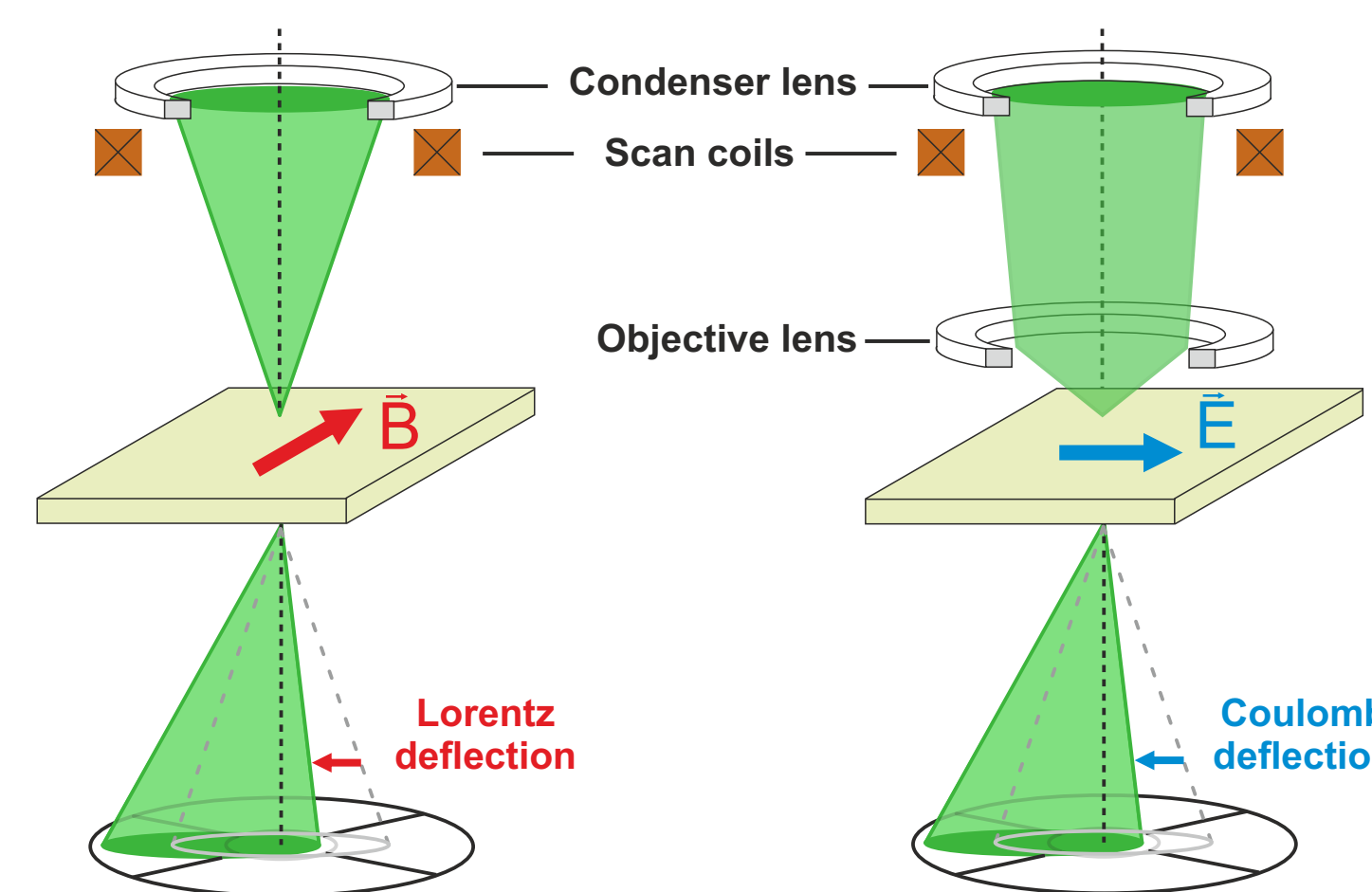
## Motivation

Spinodal alloys have shown to be promising materials in terms of manipulating magnetic properties by controlling their microstructure. Despite extensive research activities on such nano-scale magnetic materials for several decades now, the relationship between the evolution of the microstructure and its magnetic properties still remains to be fully explored.

The chemical structure of CuNiFe alloys segregates into two distinct phases, a NiFe-rich and a Cu-rich one, upon isothermally annealing. Similarly, FeCrCo alloys segregate into FeCo- and Cr-rich phases. Both alloys get ferromagnetic due to the spinodal decomposition.

The aim of this work was to image the unknown magnetic domain structure of both alloys and determine its relationship to the chemical microstructure.

## DPC - STEM

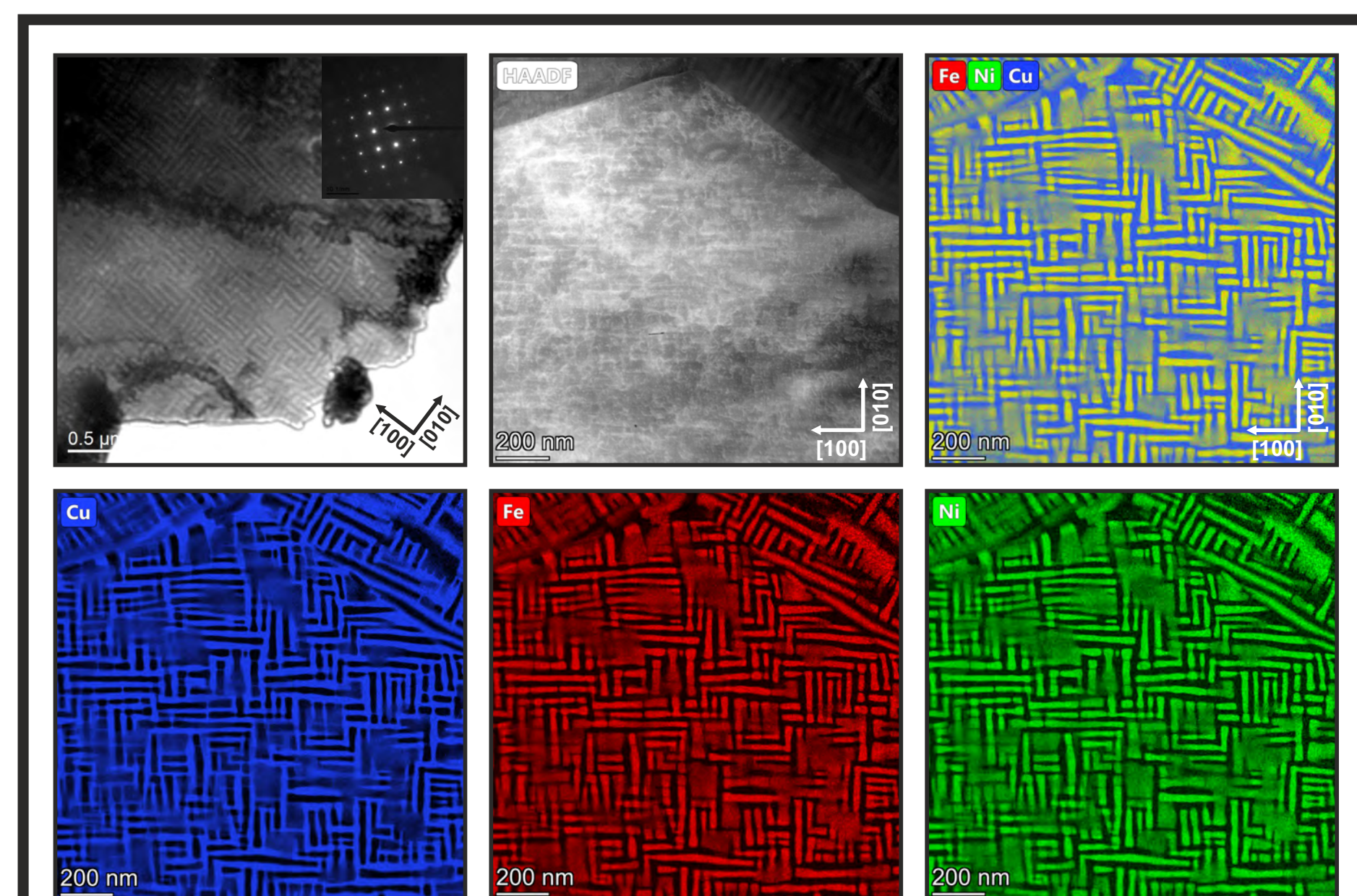


Magnetic and/or electric fields deflect the electron beam (Lorentz or Coulomb deflection). For magnetic measurements, the objective lens has to be switched off.

In DPC - STEM the interaction of the probing electrons with the electromagnetic fields of a specimen is used to image these fields. Upon passing through the field region, the electrons will be slightly deflected and by recording this deflection with a position sensitive detector it is possible to reconstruct the magnetic or electric field structure of the specimen.

## Spinodally decomposed $\text{Cu}_{52}\text{Ni}_{34}\text{Fe}_{14}$

### Chemical Microstructure



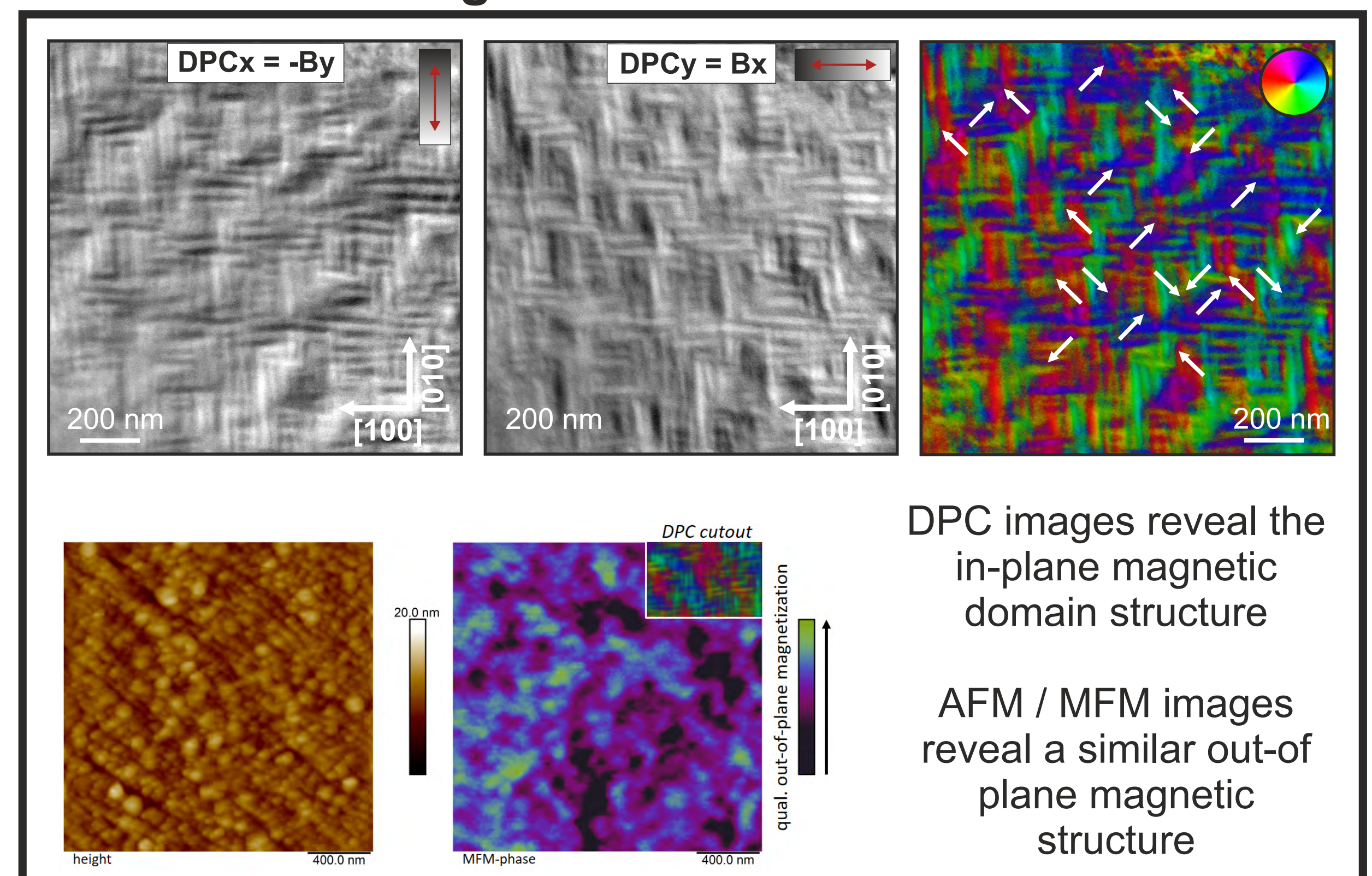
The chemical microstructure was determined using TEM BF and STEM HAADF images together with Cu, Fe and Ni EDXS elemental maps.

The alloy decomposes into ferromagnetic NiFe-rich platelets growing along the  $\langle 100 \rangle$  crystallographic directions embedded in a Cu-rich Matrix

Magnetic DPC measurements reveal block-like domains that are confined by the platelet-like structure along  $\langle 100 \rangle$

The magnetization within the domains is found to point along  $\langle 111 \rangle$  meaning that these are the directions of magnetic ease

### Magnetic Microstructure

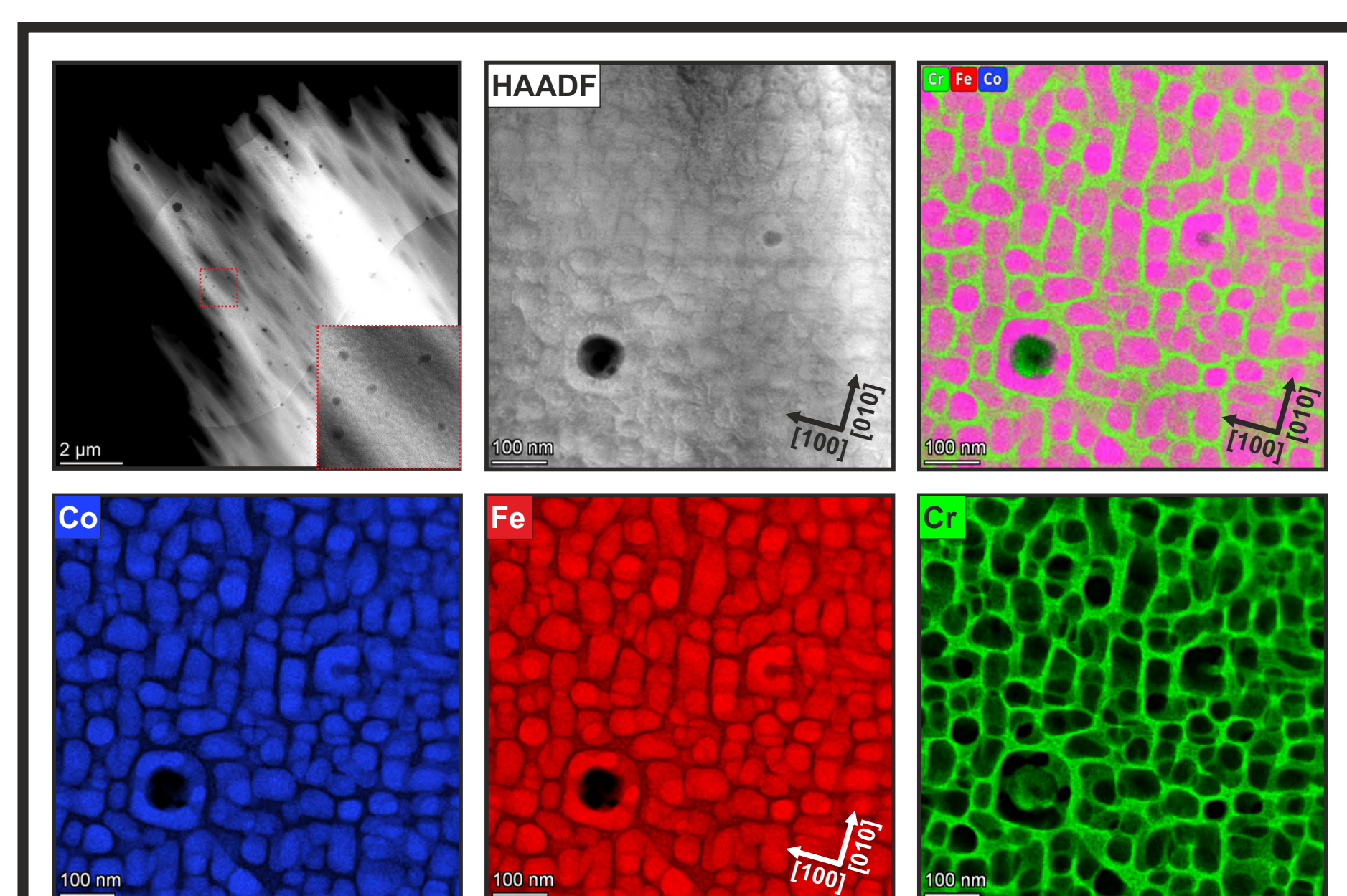


DPC images reveal the in-plane magnetic domain structure

AFM / MFM images reveal a similar out-of-plane magnetic structure

## *in-situ* alloyed spinodal $\text{Fe}_{54}\text{Cr}_{31}\text{Co}_{15}$

### Chemical Microstructure



The chemical microstructure was determined using STEM imaging together with Co, Fe and Ni - EDXS elemental mapping.

The alloy was additively manufactured and *in-situ* alloyed during the printing process (LPBF process).

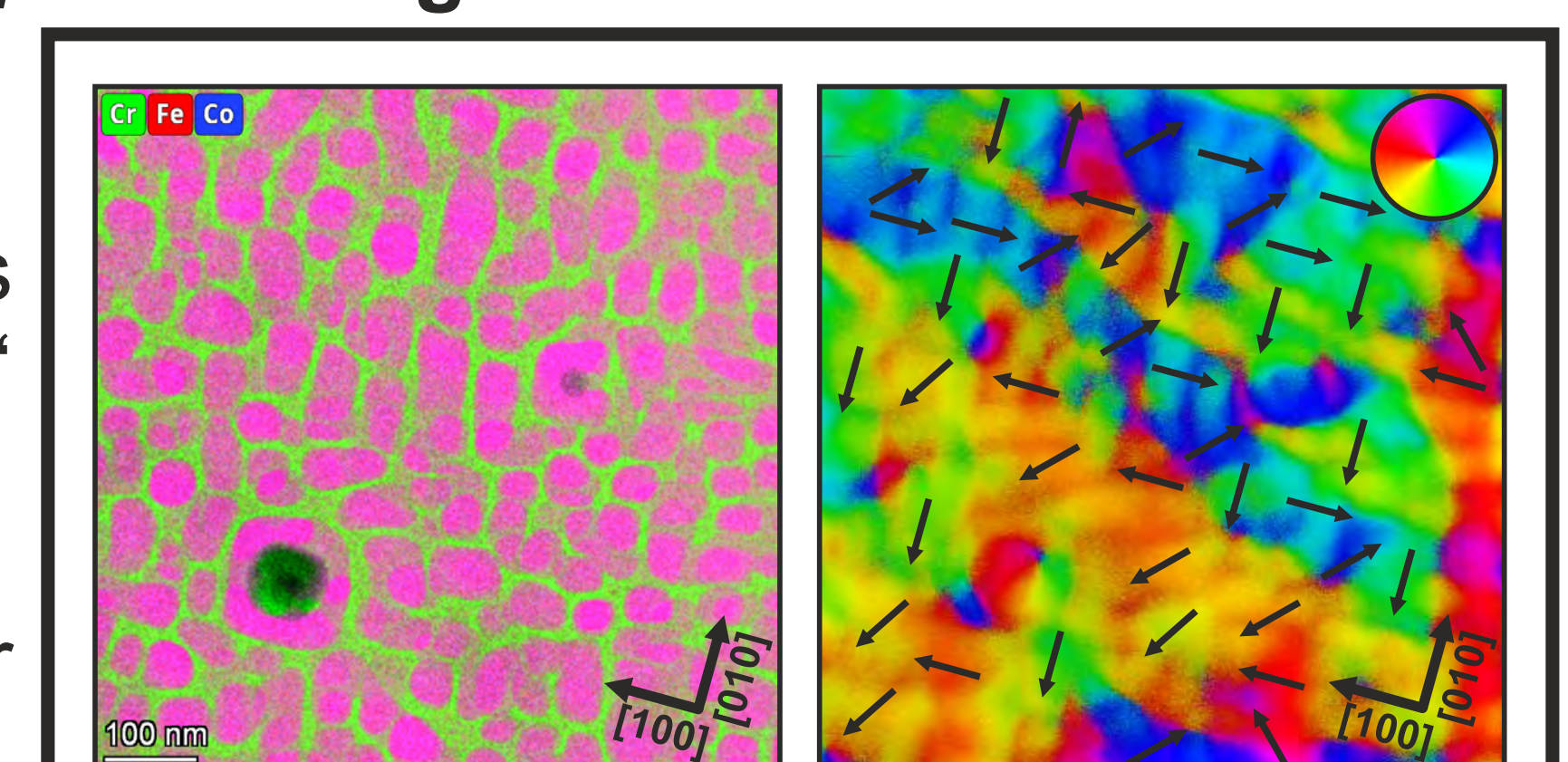
The alloy decomposes into FeCo-rich particles embedded in a Cr-rich Matrix with the cuboids' edges aligning along  $\langle 100 \rangle$ .

The FeCo-particles cause ferromagnetic behaviour of the alloy.

Magnetic DPC investigations reveal the domain structure. The magnetic domains are considerably larger than the cuboids.

Within the colorized DPC image, the direction of the magnetization is shown as a function of hue.

### Magnetic Microstructure



DPC measurements reveal the magnetic domain structure. Direct comparison with the overlay of the EDXS - elemental maps of the same region reveal the coupling of several FeCo-particles to form larger domains. The magnetization vectors within the domains tend to roughly point along the  $\langle 100 \rangle$  crystallographic directions.

## Conclusion

We have demonstrated the applicability of DPC-STEM to determine the magnetic domain structure of crystalline spinodal alloys using spinodally decomposed CuNiFe and FeCrCo alloys.

Both alloys segregate into ferromagnetic particles within non-magnetic matrices. With EDX spectroscopy the chemical microstructure of the decomposed alloys were determined and linked to the magnetic structure determined by DPC-STEM.

This studies display the new insights we can gain by combining DPC-STEM measurements with other well known (S)TEM imaging and spectroscopy methods

## Acknowledgements

Thanks to the European Microscopy Society (EMS) for the financial support (EMS Scholarship). We thank Prof. Josef Zweck for helpful discussions and Martina Dienstleder for the preparation of the TEM specimens.



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